



ICAMS special lecture

Dr. Ch. Somsen

Institut für Werkstoffe, Ruhr-Universität Bochum, Germany

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Heterogeneous and homogeneous precipitation of Ni₄Ti₃ in NiTi shape memory alloys

Near-equiatomic NiTi shape memory alloys are of technical interest because the martensite start temperature can be adjusted by the Ni-content of the matrix through the precipitation of metastable Ni₄Ti₃ precipitates. It is well known that the Ni₄Ti₃ precipitates have a rhombohedral crystal structure and a lenticular disk-like morphology. The growth of the Ni₄Ti₃ precipitates occurs coherently on {111}-planes of the B2 lattice (high temperature phase of NiTi) and eight variants are observed. However, the precipitation behavior during thermo-mechanical treatments of near-equiatomic Ni-rich NiTi is rather complex and will be discussed for polycrystalline and single crystalline material with different Ni-concentrations. In polycrystalline Ni-rich NiTi alloys, a heterogeneous precipitation of Ni₄Ti₃ particles is observed. During heat treatment, the precipitates nucleate and grow preferentially near grain boundaries and at inclusions like Ti₄Ni₂O and TiC (which are always present in a technically relevant alloy) while the grain interior of the polycrystalline alloy remains essentially free of precipitates. Stress-assisted aging under a mechanical loading results in a homogeneous precipitation in terms of number density. Still a difference between grain interiors and regions near grain boundaries in terms of the appearance of precipitate variants is observed. Compression aging of single crystalline Ni-rich NiTi alloys in the [111]-direction of the B2-phase results in the formation of only one family of Ni₄Ti₃ precipitates. Details of a quantitative analysis of particle size, distance, and volume fraction after different aging times will be presented. For some of the material states, the influence of the Ni₄Ti₃ precipitates and the precipitation behavior on the martensitic transformations will be discussed.